BELLE BILLE INC.

Product Catalogue



The Innovation and Quality Leader

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The Innovation and Quality Leader

Founded in 1985, Beau-Roc Inc. manufactures premium dump bodies for a wide range of customers and applications across Canada and the United States. What makes Beau-Roc unique; is combining efficient processes for fast order turnaround with the use of the highest quality materials for products customized to meet specific customer requirements. The integration of engineering to computer-assisted production makes it a seamless process for our customers.

With its popular Diamond product line first introduced in 2004, Beau-Roc leverages the two folds in the truck body's diamond shape without compromising the one large plate of Hardox 450 steel.

The Diamond line's characteristic folded side profile is resistant to warping, is easy to maintain and will prolong the truck body's exterior appearance. It has also proven to be an excellent location for the customers' signs and decals!

In addition to Class 3-8 dump truck bodies, Beau-Roc builds custom contractor bodies, landscaper bodies, multi-purpose bodies, pup trailers, roll-off containers and stainless steel bodies, each heavy-duty for strength but lightweight for maximum payload.





The Best in Custom Build to Order

Backed by the significant investment in engineering and manufacturing, a key focus for the company today is building strong relationships. Beau-Roc's employees, managers and representatives subscribe to the importance of quality, and recognize this as the critical element in relationships with customers and suppliers alike. These working partnerships ensure success in the marketplace for all involved.

Constantly striving to improve on hauling solutions for North America's contractors, Beau-Roc designs continue to evolve to more aerodynamic and lighter dump truck bodies to keep your truck package at its most fuel-efficient.

Our Process

Beau-Roc engineering is equipped with customized systems to support order-taking, R&D and production. Our detailed configuration database allows us to model customer orders in real time, enabling fast custom quotations to our dealers and a seamless flow into manufacturing.





Clean Side Body Line





Light-duty, economical bodies built with specialized, high tensile steel.
Recommended for light materials hauling such as sand, gravel and dirt as well as a wide range of municipal applications.

000	Clean Side Body
CSS	Standard & Commercial Market

MOD	Clean Side Body
CSM	Municipal & Commercial Marke

	TOP RAIL	Formed Dirt Shedding	Formed Dirt Shedding
	SIDES	3/16" – 44-W	3/16" — STRENX 100W
3	SIDE POSTS	NONE	NONE
MATERIALS	FRONT	3/16" – 44-W	3/16" — STRENX 100W
E S	TAILGATE	3/16" – 44-W	3/16" – STRENX 100W
	FLOOR	3/16" – 44-W	4.5mm (3/16") – HARDOX 450
	LONG SILLS	3/16" – 44-W	3/16" – STRENX 100W
	LONG SILLS (13'6"+)	0.2242" – 44-W	3/16" – STRENX 100W
ca	BODY WEIGHT	2,810 lbs Based on a 10' x 30" x 36" CSS	3,014 lbs Based on a 10' x 30" x 36" CSM
Ě	BODY LENGTHS	9' to 16'	9' to 16'
FICA	SIDE HEIGHTS	24", 30", 36", 42", 48", 54"	24", 30", 36", 42", 48"
SPECIFICATIONS	TAILGATE HEIGHTS	30", 36", 42", 48", 54", 60"	30", 36", 42", 48", 54"
<i>.</i>	INSIDE WIDTH	86" to 88" trapezoidal design	86" to 88" trapezoidal design



Municipal & Contractor Lightweight Body

DHS

Municipal & Contractor Medium-Duty Body

Tube Top Rail	Tube Top Rail	TOP RAIL
1/8" – HARDOX 450	4 mm (5/32") – HARDOX 450	SIDES
NONE	NONE	SIDE POSTS
1/8" – HARDOX 450	4 mm (5/32") — HARDOX 450	FRONT TAIL GATE
4 mm (5/32") — HARDOX 450	4.5 mm (3/16") — HARDOX 450	TAILGATE
4 mm (5/32") — HARDOX 450	4.5 mm (3/16") — HARDOX 450	FLOOR
3/16" – 44-W	3/16" – 44-W	LONG SILLS
0.2242" – 44-W	0.2242" – 44-W	LONG SILLS (13'6"+)
2,540 lbs Based on a 10′x 30″x 36″DLS	2,697 lbs Based on a 10'x 30"x 36"DHS	BODY WEIGHT
9' to 16'	9' to 16'	BODY LENGTHS
24", 30", 36"	24", 30", 36"	BODY WEIGHT BODY LENGTHS SIDE HEIGHTS TAILGATE HEIGHTS
30", 36", 42", 48"	30", 36", 42", 48"	TAILGATE HEIGHTS
86" to 88" trapezoidal design	86" to 88" trapezoidal design	INSIDE WIDTH

Light to medium-duty, lightweight, ALL-Hardox bodies. Recommended for light materials hauling such as sand, dirt and gravel as well as a wide range of municipal applications.

Diamond Single, Tandem, Multi-Lift Axle Body Line



The ultimate materials hauling body. Light to medium-duty, super lightweight, ALL-Hardox bodies. Fully-formed, one-piece sides with no external weldments. The DCS is recommended for the weight-conscious who haul high volume, light materials such as sand, dirt, gravel and asphalt. The DCS+ allows the user to apply the body to heavier-duty hauling such as larger rock and more.

DCS	Lightweight, Light-Duty Clean Side Body
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Lightweight, Versatile for Contractors with Multiple Applications

	TOP RAIL	Formed Dirt Shedding or Tube Top Rail	Formed Dirt Shedding	
	SIDES	1/8" — HARDOX 450	4 mm (5/32") – HARDOX 450	
š	SIDE POSTS	NONE	NONE	
MATERIALS	FRONT	1/8" — HARDOX 450	4 mm (5/32") — HARDOX 450	
ALS.	TAILGATE	4.5 mm (3/16") – HARDOX 450	4.5 mm (3/16") – HARDOX 450	
	FLOOR	4.5 mm (3/16") – HARDOX 450	4.5 mm (3/16") – HARDOX 450	
	LONG SILLS 3/16" – 44-W		3/16" – STRENX 100	
	LONG SILLS (13'6"+)	0.2242" – 44-W	3/16" – STRENX 100	
S	BODY WEIGHT	2,536 lbs Based on a 10'x 30"x 36"DCS	4,378 lbs Based on a 17' x 48" x 60" DCS+	
PEGI	BODY LENGTHS	9' to 18'	10' to 20'-6"	
FICA	SIDE HEIGHTS	24", 30", 36", 42", 48", 54"	24", 30", 36", 42", 48", 54", 60"	
SPECIFICATIONS	TAILGATE HEIGHTS	30", 36", 42", 48", 54", 60"	30", 36", 42", 48", 54", 60", 66", 72"	
	INSIDE WIDTH	86" to 88" trapezoidal design	86" to 88" trapezoidal design	



nı	The Ultimate Solution for
DL	Weight Sensitive Versatile Work

DH

No Compromise Rough-Duty Dump Body

Tube Top Rail	Tube Top Rail	TOP RAIL
4 mm (5/32") – HARDOX 450	4.5 mm (3/16") – HARDOX 450	SIDES
NONE	NONE	SIDE POSTS
4 mm (5/32") – HARDOX 450	4.5 mm (3/16") — HARDOX 450	FRONT TAILGATE
4.5 mm (3/16") – HARDOX 450	1/4" — HARDOX 450	TAILGATE
4.5 mm (3/16") – HARDOX 450	1/4" — HARDOX 450	FLOOR
3/16" – STRENX 100	3/16" – STRENX 100	LONG SILLS
4,378 lbs Based on a 17'x 48"x 60" DL	4,989 lbs 17'x 48"x 60" DH	BODY WEIGHT
13' to 24'	13' to 24'	BODY LENGTHS
36", 42", 48", 54", 60", 66", 72", 78"	36", 42", 48", 54", 60", 66", 72", 78 "	SIDE HEIGHTS
36", 42", 48", 54", 60", 66", 72", 80"	36", 42", 48", 54", 60", 66", 72", 80"	BODY LENGTHS SIDE HEIGHTS TAILGATE HEIGHTS
86" to 88" trapezoidal design	86" to 88" trapezoidal design	INSIDE WIDTH

Our "flagship" Diamond model renowned for its durability and beautiful and distinct design.

Medium to rough-duty,

ALL-Hardox bodies. The highly versatile DL is recommended for a wide range of applications from high volume materials hauling (sand, gravel, asphalt, dirt, etc.) to occasional heavier-duty applications. The DH is well suited for those "everyday", heavy-duty applications such as concrete and large rock.

Diamond Elliptical Body Line



Medium to super-duty,
ALL-Hardox bodies. Available
with an 18" or 25" radius.
Recommended for a wide range of
applications from light materials
hauling (sand, gravel, dirt, asphalt
etc) to super-duty applications
such as concrete, large rock and
quarry work.

		RXS A Lightweight Body for High Volume, Light Materials Hauling	A Versatile Body for All Your Heavy-Duty Applications	An Ideal Choice for All Your Super-Duty Needs
	TOP RAIL	Tube Top Rail	Tube Top Rail	Tube Top Rail
	SIDES	4 mm (5/32") – HARDOX 450	4.5 mm (3/16") — HARDOX 450	1/4" – HARDOX 450
3	SIDE POSTS	NONE	NONE	NONE
MATERIALS	FRONT	1/8" — HARDOX 450	4.5 mm (3/16") — HARDOX 450	1/4" — HARDOX 450
S	TAILGATE	4 mm (5/32") – HARDOX 450	4.5 mm (3/16") — HARDOX 450	1/4" — HARDOX 450
	FLOOR	4.5 mm (3/16") — HARDOX 450	4.5 mm (3/16") — HARDOX 450	1/4" — HARDOX 450
	LONG SILLS	3/16" – STRENX 100	1/4" — 44-W	1/4"- 44-W
	BODY WEIGHT	4,650 lbs Based on a 19'-6" x 54" x 54" RXS	5,010 lbs Based on a 19'6" x 54" x 54" RXL	6,130 lbs 19'6" x 54" x 54" RXH
60	BODY LENGTHS	10' to 20'	10' to 22'	10' to 22'
PEG	SIDE HEIGHTS	36" to 66"	36" to 66'	36" to 66"
FICA	TAILGATE HEIGHTS	36" to 72"	36" to 72'	36" to 72"
SPECIFICATIONS	INSIDE WIDTH	88"	88"	88"
-03	SIDE TO FLOOR RADIUS	18" or 25"	18" or 25"	18" or 25"



DBL An Ideal Body for Excavation & Light Demolition Work

DBH Ideal for Heavy-Duty Quarry & Demolition Work

Tube Top Rail	Tube Top Rail	TOP RAIL
4.5 mm (3/16") — HARDOX 450	1/4" — HARDOX 450	SIDES
NONE	NONE	SIDE POSTS
4.5 mm (3/16") – HARDOX 450	1/4" – HARDOX 450	FRONT TAIL GATE
4.5 mm (3/16") – HARDOX 450	1/4" — HARDOX 450	TAILGATE
4.5 mm (3/16") – HARDOX 450	1/4" — HARDOX 450	FLOOR
1/4" - 44-W	1/4" – 44-W	LONG SILLS
4,990 lbs Based on a 17'6" x 54" x 60" DBL	5,744 lbs Based on a 17'6" x 54" x 60" DBH	BODY WEIGHT
13' to 22'	13' to 22'	BODY LENGTHS
42" to 66"	42" to 66"	SIDE HEIGHTS
42" to 72"	42" to 72"	SIDE HEIGHTS TAILGATE HEIGHTS INSIDE WIDTH
88"	88"	INSIDE WIDTH
44"	44"	SIDE TO FLOOR RADIUS

The DBL & DBH are for your roughest applications. Heavy to super-duty, ALL-Hardox bodies. Recommended for the toughest of applications including concrete, large rock, quarry work and more.

Traditional Single, Tandem Axle Body Line



Light to medium-duty bodies built with specialized, high tensile steel. Recommended for light to medium-duty materials hauling.

HS	Light-Duty Dump Bod for Single Axle Trucks
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	TOP RAIL	Tube Top Rail	Tube Top Rail				
	SIDES	3/16" – 44-W	3/16" – 44-W				
š	SIDE POSTS	10ga (0.134") — A-36	10ga (0.134") — A-36				
MATERIALS	FRONT 3/16" – 44-W		3/16" – 44-W				
S	TAILGATE	3/16" – 44-W	3/16" – 44-W				
	FLOOR	3/16" – 44-W	4.5mm (3/16") — HARDOX 450				
	LONG SILLS	3/16" – 44-W	0.2242" – 44-W				
	LONG SILLS +	0.2242" – 44-W (13' 6"+)	1/4" – 44-W (16' 6"+)				
6	BODY WEIGHT	3,220 lbs Based on a 10' x 30" x 36" HS	5,834 lbs Based on a 17' x 48" x 60" HT				
	BODY LENGTHS	9' to 16'	10' to 20'				
SPECIFICATIONS	SIDE HEIGHTS	18" to 36"	36" to 60"				
	TAILGATE HEIGHTS	24" to 48"	36"to 66"				
	INSIDE WIDTH	86" to 88" trapezoidal design	86" to 88" trapezoidal design				



The Traditional Standard for Weight Sensitive Versatile Work

HTT

The Traditional Standard for the Roughest Work

Tube Top Rail	Tube Top Rail	TOP RAIL
1/8" – HARDOX 450	4.5 mm (3/16") — HARDOX 450	SIDES
10ga (0.134") — A-36	10ga (0.134") — A-36	SIDE POSTS
1/8" – HARDOX 450	4.5 mm (3/16") — HARDOX 450	FRONT TAIL GATE
4.5 mm (3/16") – HARDOX 450	1/4" – HARDOX 450	TAILGATE
4.5 mm (3/16") – HARDOX 450	1/4" – HARDOX 450	FLOOR
1/4" – 44-W	1/4" – 44-W	LONG SILLS
4,796 lbs Based on a 17' x 48" x 60" LTT	5,867 lbs Based on a 17' x 48" x 60" HTT	BODY WEIGHT
10' to 26'	10' to 26'	BODY LENGTHS
18" to 72"	18" to 72"	SIDE HEIGHTS
24" to 72"	24" to 72"	BODY LENGTHS SIDE HEIGHTS TAILGATE HEIGHTS
86" to 88" trapezoidal design	86" to 88" trapezoidal design	INSIDE WIDTH

For those that still appreciate the traditional posted and braced dump body designs. Medium to heavy-duty, ALL-Hardox bodies. Recommended for light to heavy-duty materials hauling such as sand, dirt, gravel, rock and more.



bodies. The Ultra & MPMD are built with specialized, high strength steel making them far more durable than their competitors. Recommended for a variety of applications including municipal, landscape, refuse, clean-up, light materials hauling, chipper, grapple crane and more. The Ultra is available with drop-down sides. A variety of tailgate options are available for the MP models including barn door, split barn doors, low height double-acting tailgate (with upper barn doors, mesh or solid). Optional side door and removable roof available.

MPLD

Lightweight, Light-Duty Body Designed for a Wide Range of Applications MPMD Medium Body De

Medium-Duty Multi-Purpose Body Designed for a Wide Range of Applications Ultra/ UltraC

Premier Lightweight Drop-side Body

	TOP RAIL	Tube Top Rail	Tube Top Rail	Formed, Open C		
	SIDES	10ga (0.134") — A-36	3/16" – STRENX 100W	11ga (1/8") — STRENX 100W		
3	SIDE POSTS	NONE	NONE	11ga (1/8") — STRENX 100W		
MATERIALS	FRONT	10ga (0.134") — A-36	3/16" – STRENX 100W	11ga (1/8") — STRENX 100W		
als.	TAILGATE	10ga (0.134— - A-36	11ga (1/8") — STRENX 100W	11ga (1/8") — STRENX 100W		
	FLOOR	3/16" – 44W	3/16" – STRENX 100W	3/16" – HARDOX 450 / 1/4" – HARDOX 450		
	LONG SILLS	8" C-Channel with support flange	8" C-Channel with support flange	8" C-Channel with support flange / 10" C-Channel with support flange		
co	BODY WEIGHT	2,845 lbs Based on a 12' x 48" x 16" MPLD	3,500 lbs Based on a 15' x 48" x 32" MPMD	1,961 lbs 11' x 15" x24" Ultra		
PEG	BODY LENGTHS	10' to 18'	10' to 20'	8' 6" to 18'		
SPECIFICATIONS	SIDE HEIGHTS 48", 54" & 60" TAILGATE HEIGHTS 16", 32", 48", 54" & 60"		SIDE HEIGHTS 48", 54" & 60" 48", 54" & 60"			
SNOL			16", 32", 48", 54" & 60"	20", 24" & 28"		
	INSIDE WIDTH	87"	87"	88"		



MPHDN

A Non-Dumping, Crane-Loader Body, Ideal for Heavy-Duty, Clean-Up Applications and more

MPHD

A Dumping, Crane-Loader Body, Ideal for Heavy-Duty, Clean-Up Applications and more

Tube Top Rail	TOP RAIL	
4.5 mm (3/16") — HARDOX 450	SIDES	
NONE	SIDE POSTS	ls
4.5 mm (3/16") – HARDOX 450	FRONT	MATERIALS
4 mm (5/32") – HARDOX 450	TAILGATE	
1/4" — HARDOX 450	FLOOR	
8" I-beam with support flange	LONG SILLS	
9,440 lbs Based on a 24' x 60" x 96"x 96" MPHD	BODY WEIGHT	
15' to 26'	BODY LENGTHS	ج ا
60", 72", 84", 96" & 108"	SIDE HEIGHTS	<u> </u>
60", 72", 84", 96" & 108"	TAILGATE HEIGHTS	SPECIFICATIONS
89" to 91" trapezoidal design	INSIDE WIDTH	S
	4.5 mm (3/16") — HARDOX 450 NONE 4.5 mm (3/16") — HARDOX 450 4 mm (5/32") — HARDOX 450 1/4" — HARDOX 450 8" I-beam with support flange 9,440 lbs Based on a 24' x 60" x 96" x 96" MPHD 15' to 26' 60", 72", 84", 96" & 108" 60", 72", 84", 96" & 108"	4.5 mm (3/16") – HARDOX 450 NONE 4.5 mm (3/16") – HARDOX 450 FRONT 4 mm (5/32") – HARDOX 450 1/4" – HARDOX 450 8" I-beam with support flange LONG SILLS 9,440 lbs Based on a 24' x 60" x 96" x 96" MPHD 15' to 26' 60", 72", 84", 96" & 108" TAILGATE BODY WEIGHT BODY LENGTHS SIDE HEIGHTS TAILGATE HEIGHTS

World-class, heavy-duty,
multi-purpose, ALL-Hardox bodies.
A sleek design that mimics our
Diamond design places this body
at the top of the industry for
aesthetics and durability.
Recommended for specialized
applications such as logging, tree
service, storm clean-up, rip-rap,
construction, refuse, scrap metal
hauling, grapple crane and more.



The combination of superior finish and Beau-Roc's durable design make this the best stainless steel body design on the market. Light to medium-duty bodies specifically designed for snow and ice applications as well as a variety of municipal applications where corrosion is a risk. Available as clean-side or traditional with posts and bracing. Available in SS201 and SS304.

SSW1 Quality SS201 Designs for the Municipal Mark
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	TOP RAIL	SS Formed Dirt Shedding or SS Tube Top Rail	SS Formed Dirt Shedding or SS Tube Top Rail				
SIDES SIDE POSTS		7ga (3/16") — SS201 2B	7ga (3/16") — SS304 2B				
		Optional	Optional				
MATERIALS	FRONT	7ga (3/16") — SS201 2B	7ga (3/16") — SS304 2B				
ALS.	TAILGATE	7ga (3/16") — SS201 2B	7ga (3/16") — SS304 2B				
	FLOOR	4.5 mm (3/16") – HARDOX 450	4.5 mm (3/16") — HARDOX 450				
	LONG SILLS	3/16" – STRENX 100W	3/16" – STRENX 100W				
	BODY WEIGHT	2,877 lbs Based on a 10' x 30" x 36" SSM4	2,877 lbs Based on a 10' x 30" x 36" SSM1				
SP.	BODY LENGTHS	8'6" to 19'	8'6" to 19'				
	SIDE HEIGHTS	14", 20", 24", 30", 36", 42", 48", 54"	14", 20", 24", 30", 36", 42", 48", 54"				
SPECIFICATIONS	TAILGATE HEIGHTS	24", 30", 36", 42", 48", 54", 60"	24", 30", 36", 42", 48", 54", 60"				
SNC	INSIDE WIDTH	86" to 88" trapezoidal design	86" to 88" trapezoidal design				

Quality SS304 Designs for the Municipal Market



Dump bodies that stand the pressure of time.

Body Opti	ons						4	۸.					, Di	anD	
		DISB	DHS DCS	DLar	DEL S	DBH RXS R	AL& R.	CS BL	SM HS	HTBH	THE	HTT	& SSM.	MPHD	^[A]
FRONT OPTIONS	HOOK-LIFT FRAME	•	•	•	•	•	•	•	•	•	•	•	•	•	
SIDE OPTIONS	TAPERED SIDES FOLD DOWN SIDES			*	*	•	•	•	•	*	•	•	0		TENSILE STRENGTH BY GRADE OF STEEL
	TARP RAILS/GRIP STRUT DIRT SHEDDING TOP RAIL	*	*	*	*	*		*	*	*	*	*	*		MEASURED IN PSI
	SIDE DOOR	Ť	Ť	Ť	·	Ť	v	v	Ť	·	Ť	· ·	•	, and the second	
REAR OPTIONS	COAL DOORS DOUBLE-ACTING TAILGATE ASPHALT TAIL	*	*	*		▽♠♠	□♦	*	* *	*	*	* *	•		HARDOX 450 – 215,000 STRENX 100 – 115,000
EXTERNAL A	SIDE OPENING TAILGATE	*	*	*	*	*		* *	*	*	*	*	•	•	AR225 – 105,000 SS201 2B – 95,000 44W – 80,000
	INTERNAL AIR HIGH-LIFT TAILGATE AUTOMATIC TAILGATE	•	•	*	•	•		•	•	* *	* *	*			SS304 2B - 74,700 A-36 - 65,000
	WATERTIGHT TAILGATE	*	•	•		•		•	•	*	•	*			
HOIST OPTIONS	UNDERBODY HOIST SETUP	•	•	•		•	•	•	•	•	•	•	•	•	



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